

106280-51221650

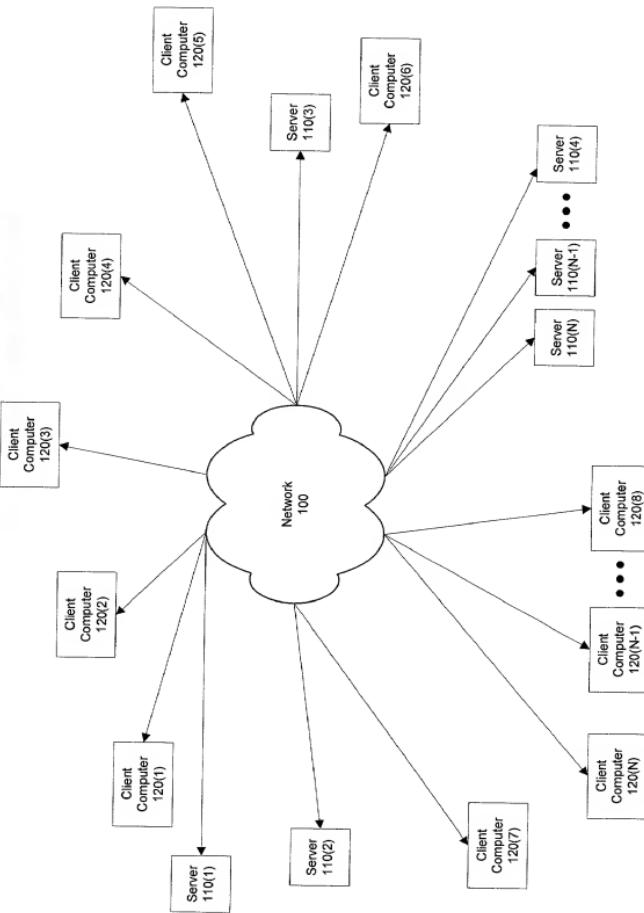


Fig. 1

Computer System 210

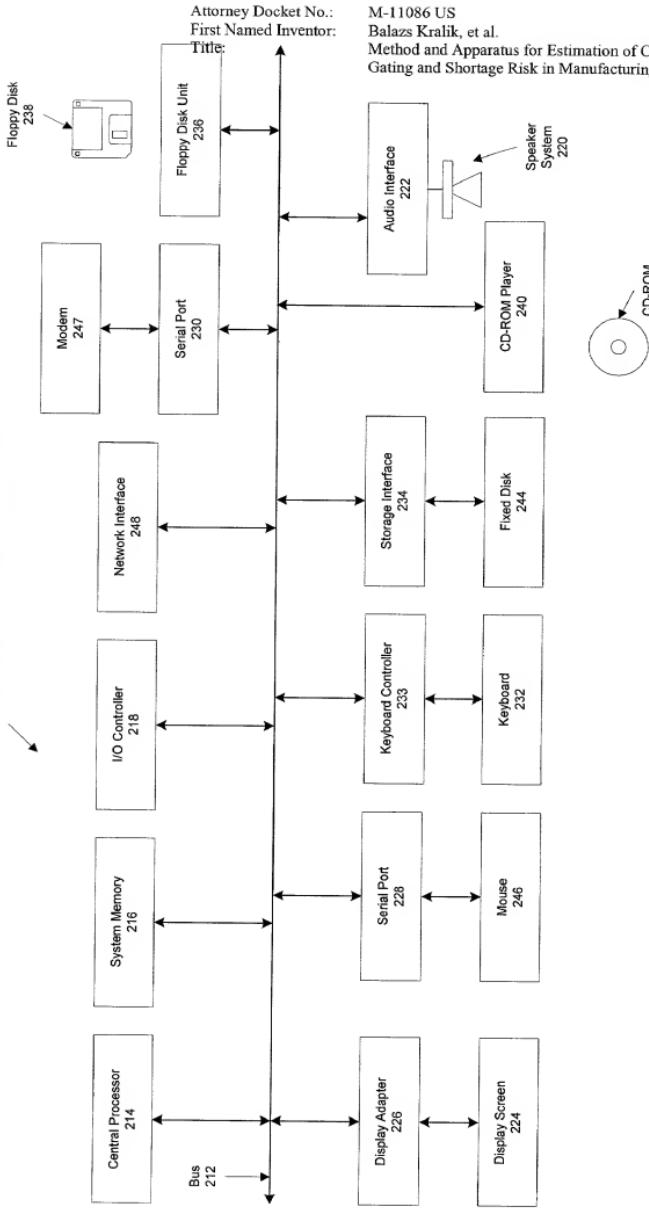


Fig. 2

Attorney Docket No.:  
First Named Inventor:  
Title:

M-11086 US  
Balazs Kralik, et al.  
Method and Apparatus for Estimation of Component  
Gating and Shortage Risk in Manufacturing Operations

Network  
300

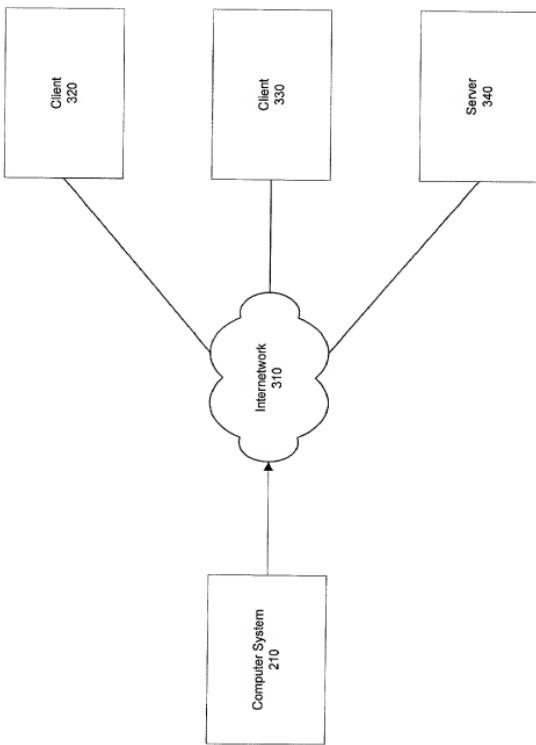


Fig. 3